

TORMEC CM – L1

Semiautomatic stitchseam welding machine



TECHNICAL DATA

Range of diameters	100 – 1000 mm (5 to 48'')
Length of tubes	50 – 1000 mm (2 to 40'')
Thickness of material	0,4 – 1,0 mm (28 to 19 ga)
Material	Black steel, galvanized steel, stainless steel
Overlap	6 mm (1/4'')
Welding speed	3 - 12 m/min (10 to 40 ft/min)
Power	35 kVA
Voltage	3x400V / N / PE
Compressed air	5 bar (72 psi)
Water pressure	min. 5 bar (72 psi)
Amount of cooling water	min. 10 l/min (2 gallons/min)
Diameter of wire	Ø 1,8 mm (0.07'')
Weight	ca. 980 kg (2156 lbs)